

		CORPORATE STANDARD		AA7250501	
				Rev No.01	
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COMPANY MONOGRAM PLATE ANODIZED ALUMINIUM, BILINGUAL (WITH BORDER)					
1.0 SCOPE 1.1 This standard stipulates the requirements for Anodized Aluminum, Bilingual Monogram Plate with border depicting Company's Monogram for displaying on our product. 2.0 DESIGNATION: A monogram plate (Anodized Aluminum) of nominal size A-40mm shall be designated as 2.1 On Drawings: Specification Column – AA7250501 Description Column – Company Monogram Plate Anodized Al. Bilingual – 40 2.2 On Indents: Company's Monogram Plate Anodized Aluminum, Bilingual–40mm to AA7250501. 2.3 On Purchase Orders/Enquiries: While issuing Enquiries/Purchase Orders, enclose a copy each of the standards AA0401121 and AA7250501. 3.0 Material: The monogram plate shall be made from Aluminum sheet, Half/Quarter Hard, Grade–19500 to IS:737. 4.0 COMPLIANCE WITH STANDARDS: 4.1 Dimensions Size of Plate, Border, Holes etc. shall be as specified in Table–1 of AA7250501.					
Revisions: As per Clause 25.04 of MOM of MRC-SMC+RP			APPROVED: INTERPLANT MATERIAL RATIONALISATION COMMITTEE – MRC(SMC+RP)		
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4.2 Monogram:

As specified in Corporate Standard AA0401120.

4.3 Finish

4.3.1 Anodising: The whole surface (top & bottom) shall be anodised.

4.3.2 'Background' of BHEL English letters and 'TOP' of HINDI बी. एच. ई. एल letters shall be dyed/painted black (Stoving type).

4.3.3 BHEL English letters and background of Hindi बी. एच. ई. एल letters along with border shall be clear anodized (natural colour).

5.0 TECHNICAL DELIVERY CONDITIONS:

As per BHEL Standard AA0851413.

6.0 FIXING:

The monogram plate shall be fixed on the company product by cheese head screw or hammer driven screws.

7.0 REFERRED STANDARDS: (Latest publications including amendments)

1) AA0401120 2) AA0401121 3) AA0851413 4) IS:737

NOTE:

Sharp edges shall be rounded off.

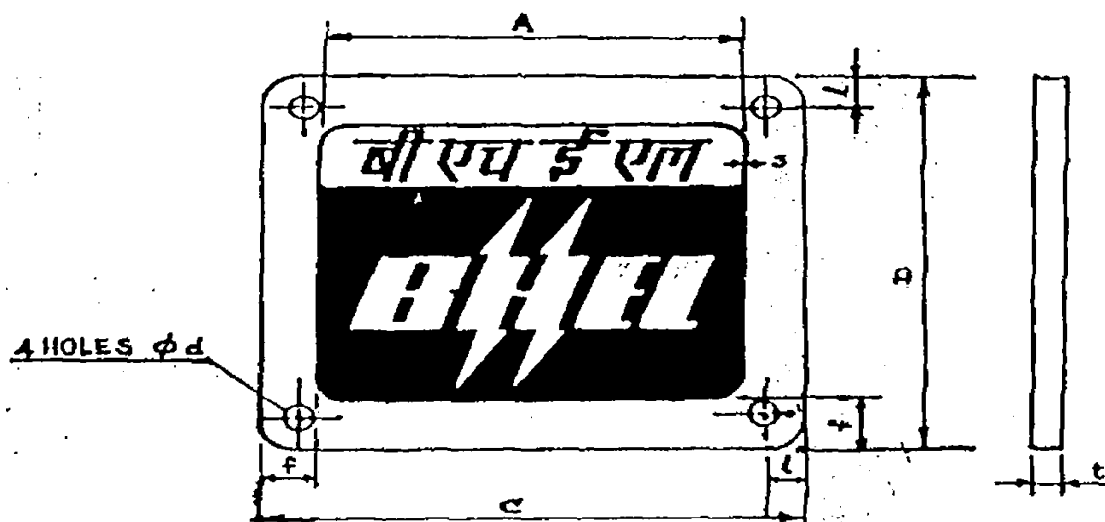


TABLE-1

(All Dimensions are in mm)

Nom. Size A	PLATE							Hole Centre R	Hole Dia $\emptyset$ d1	No. of Holes	*Nom size of Fixing Screw	Sub Code
	C	D	TOL. on C & D	r ₁	r ₂	Border f	Thick ness T					
40	50	43	+0.5 -0	5.5	3	5.0	1.6	4	3.2	4	M3	011
60	75	64	+0.5 -0	8	4	7.5	2	6	4.2	4	M4	020*

* Cheese head screws shall be used.